



Well-Comm s.n.c.

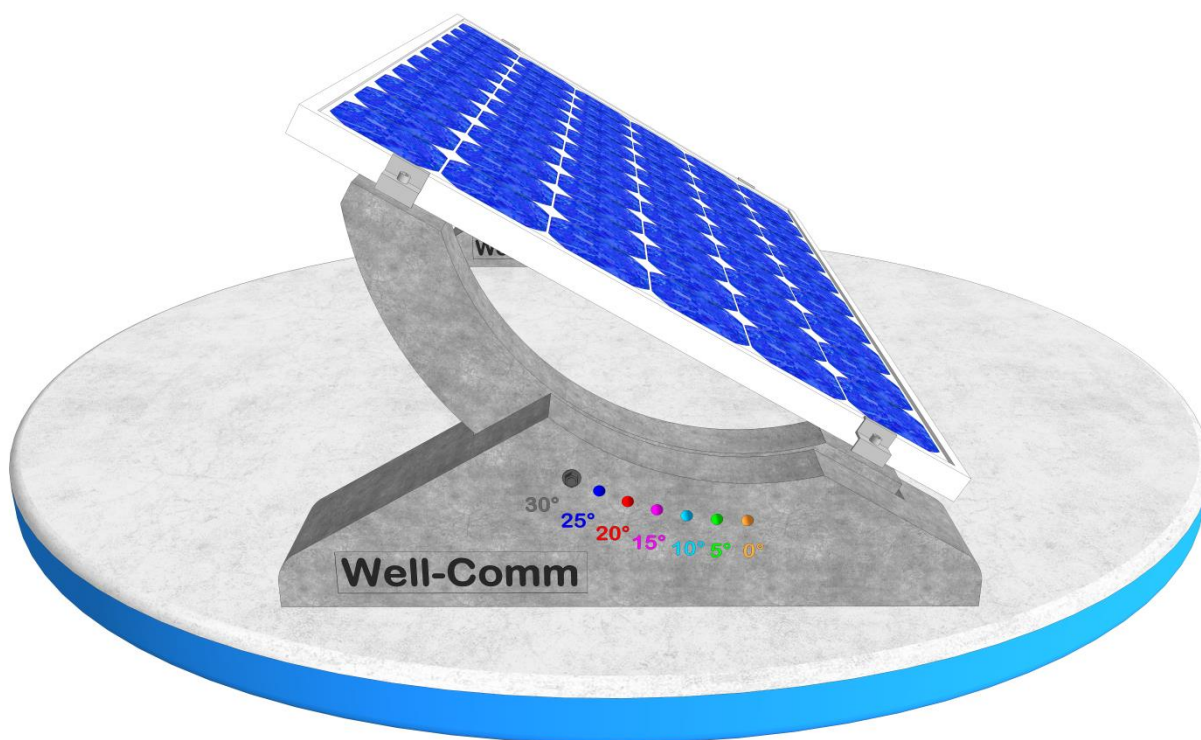
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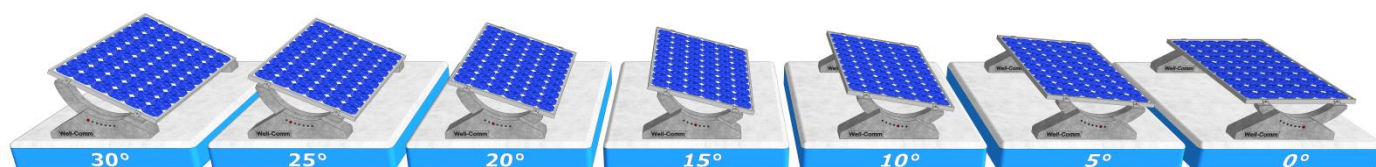
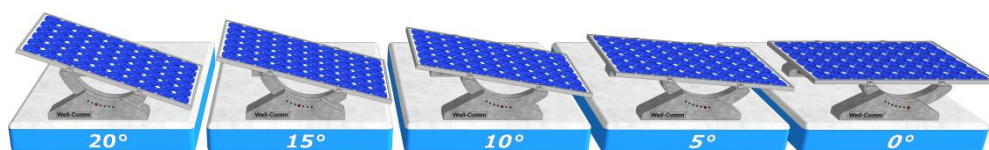
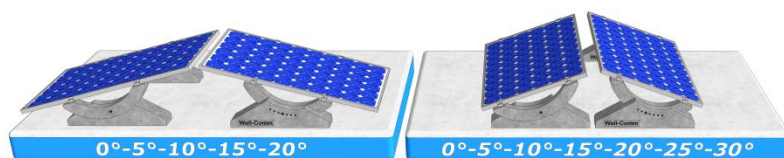
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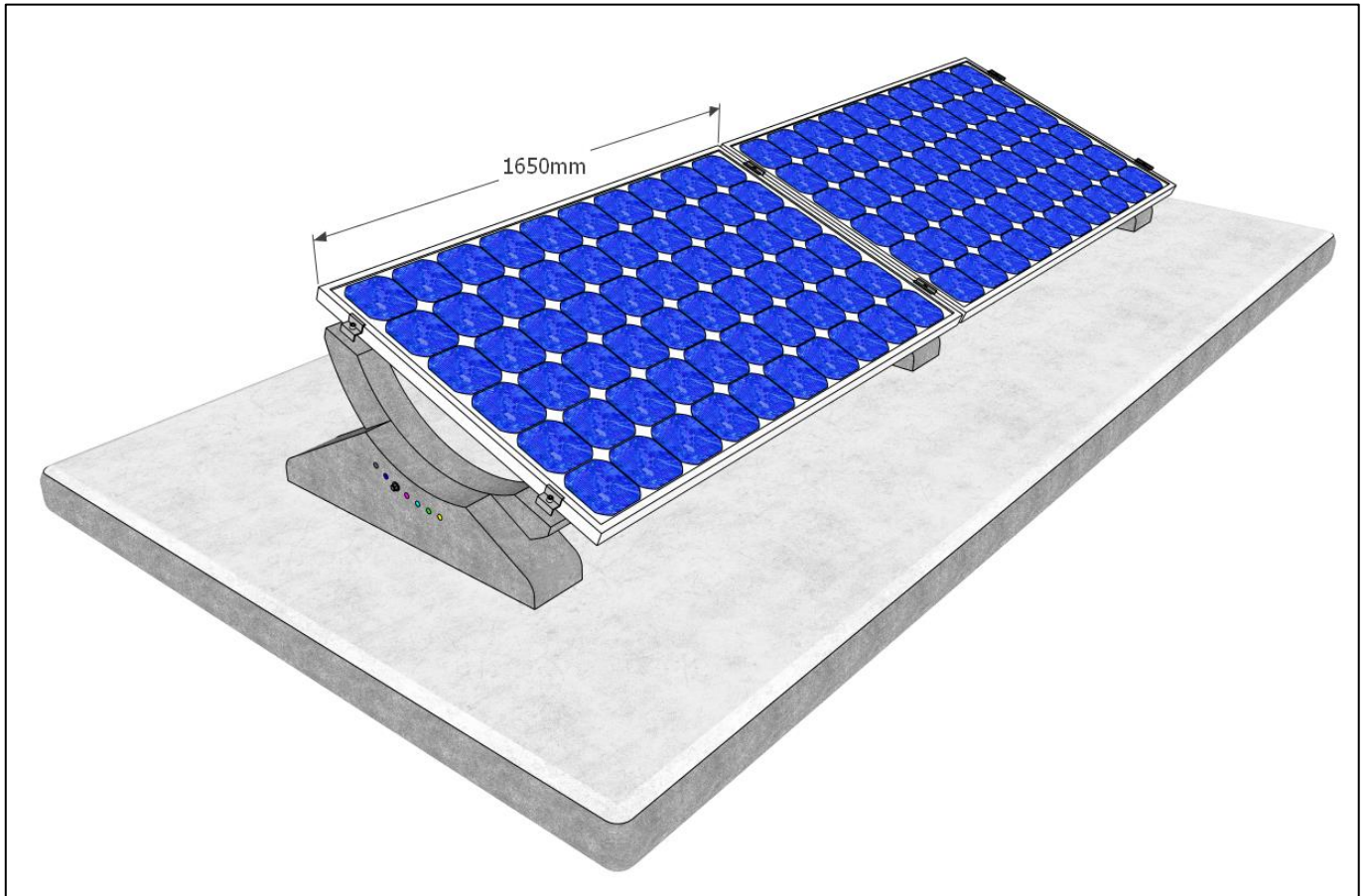
Assembly Instructions Well-Comm ballasted system



POSSIBLE INCLINATIONS



Positioning with photovoltaic module in horizontal

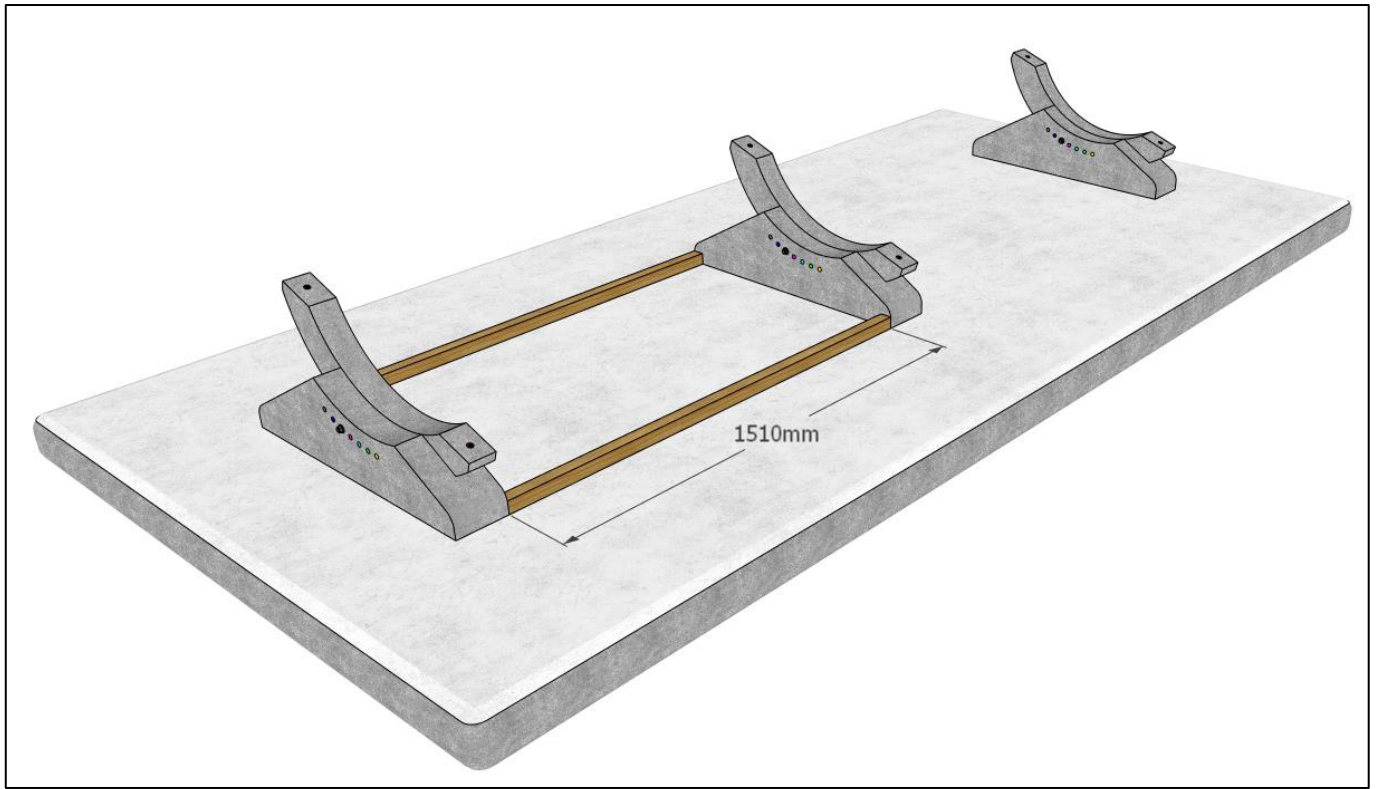


From the the photovoltaic module's size, always subtract 140mm.

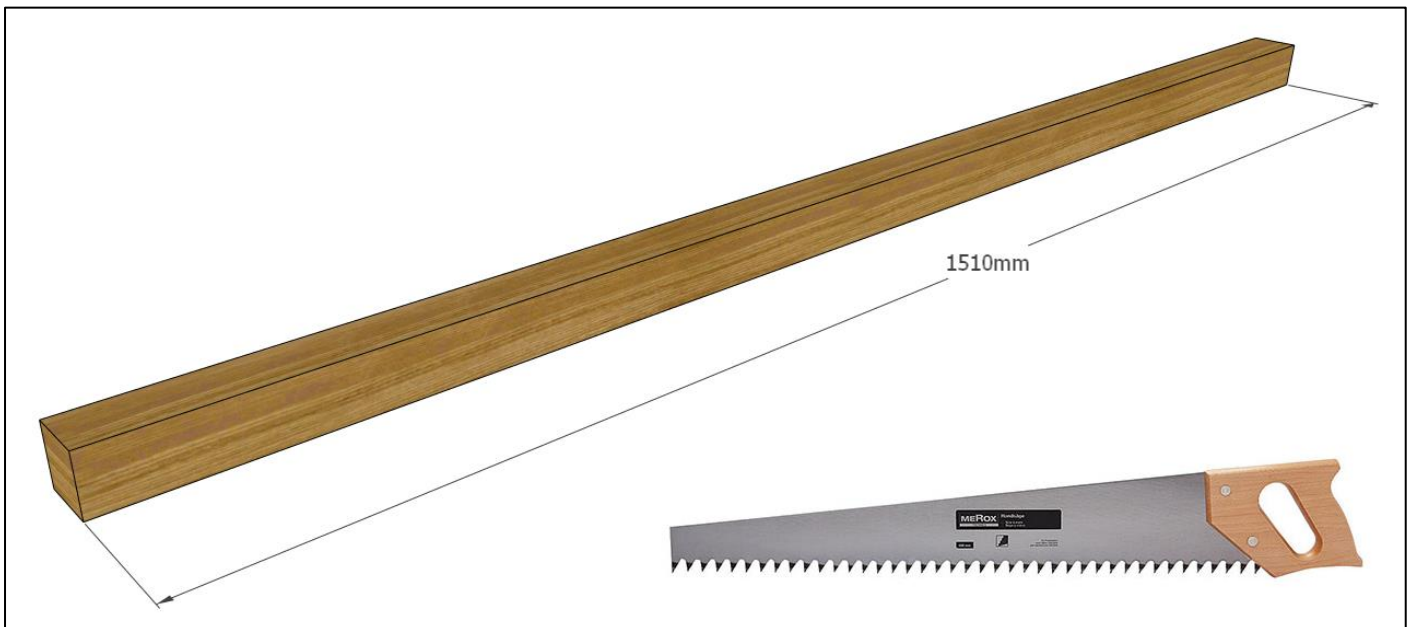


Example with horizontal photovoltaic module L 1650mm:

$$1650\text{mm} - 140\text{mm} = \mathbf{1510\text{mm}}$$

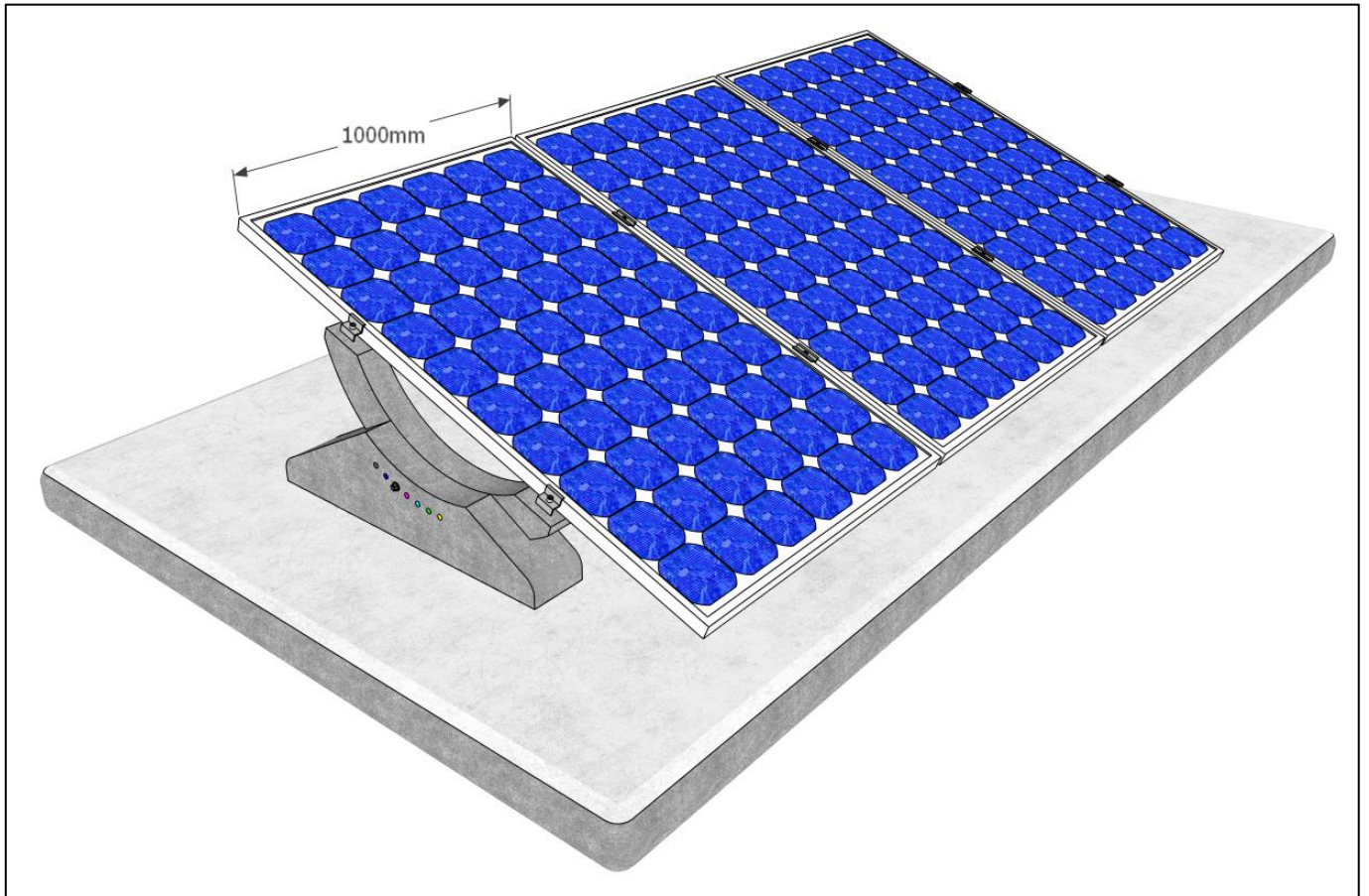


Use the 1510 mm size to place the ballast



(to speed up the assembly, you can use wooden joists as spacers)

Positioning with photovoltaic module in vertical

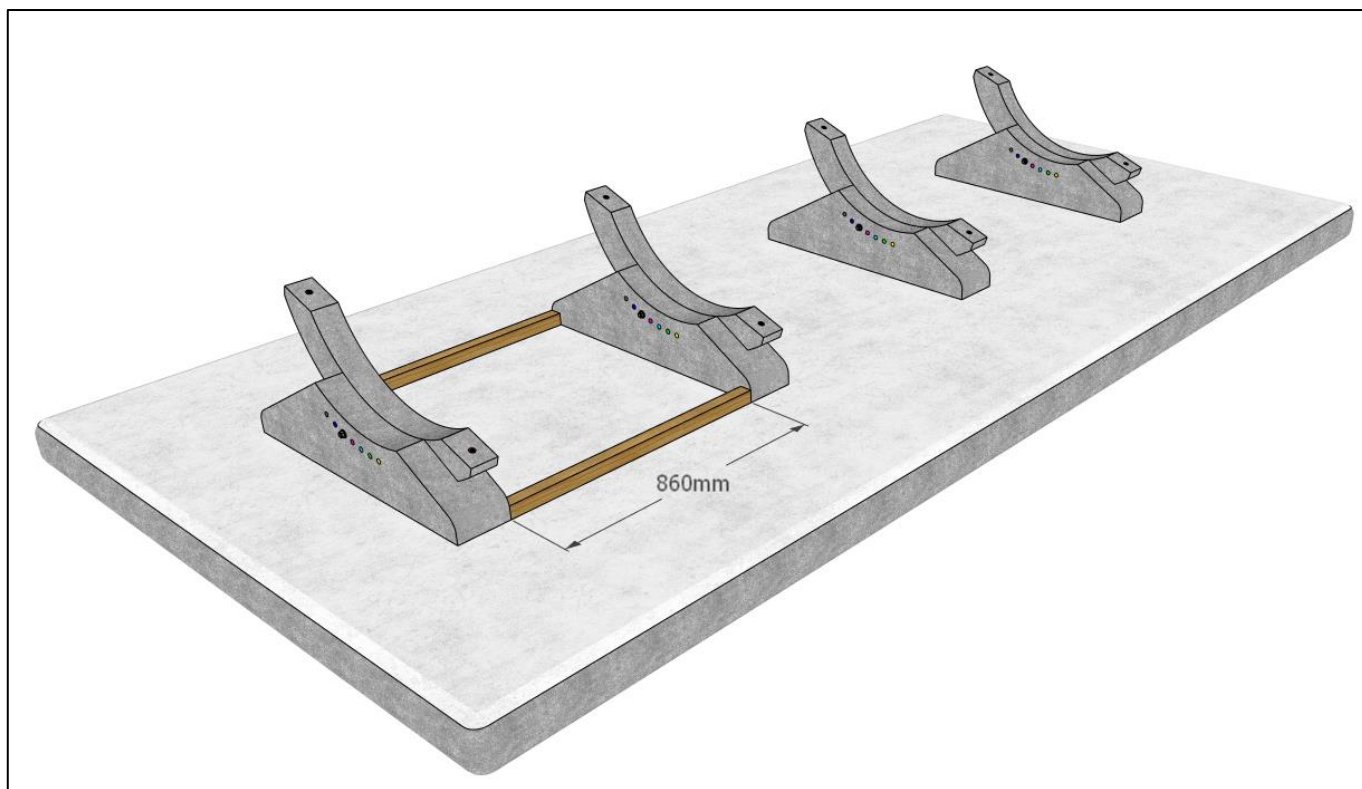


From the the photovoltaic module's size, always subtract 140mm.

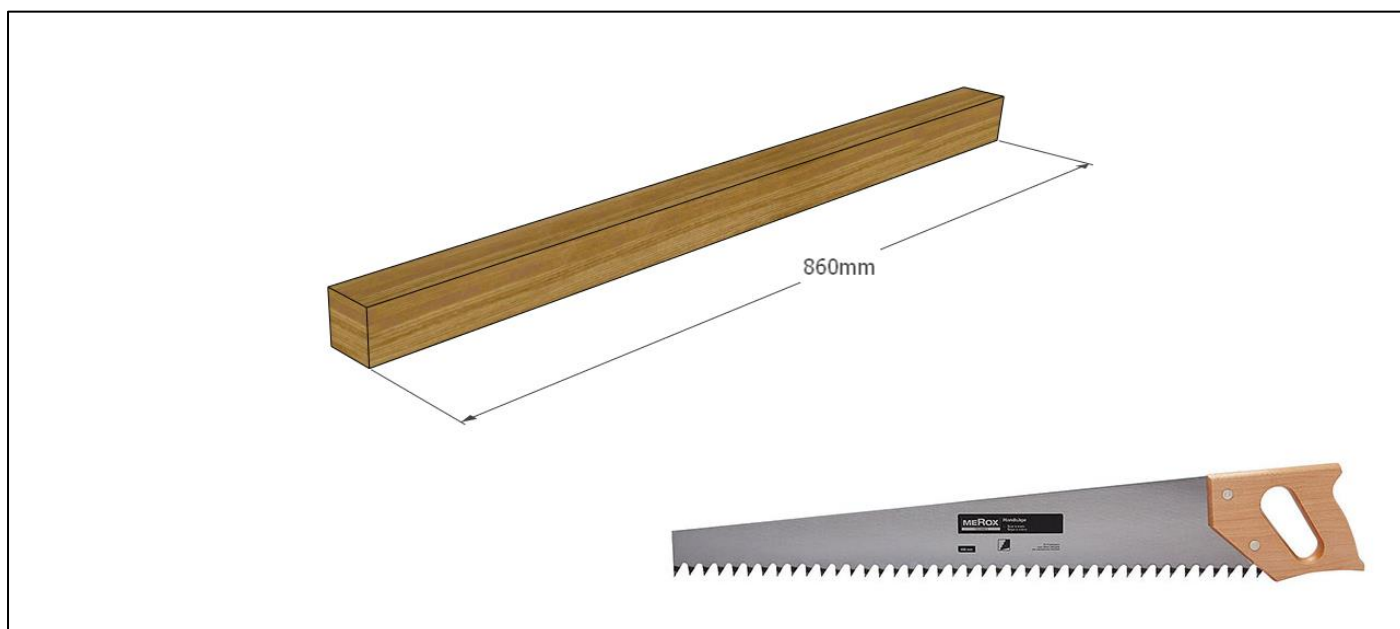


Example with vertical photovoltaic module L 1000mm:

$$1000\text{mm} - 140\text{mm} = \mathbf{860\text{mm}}$$



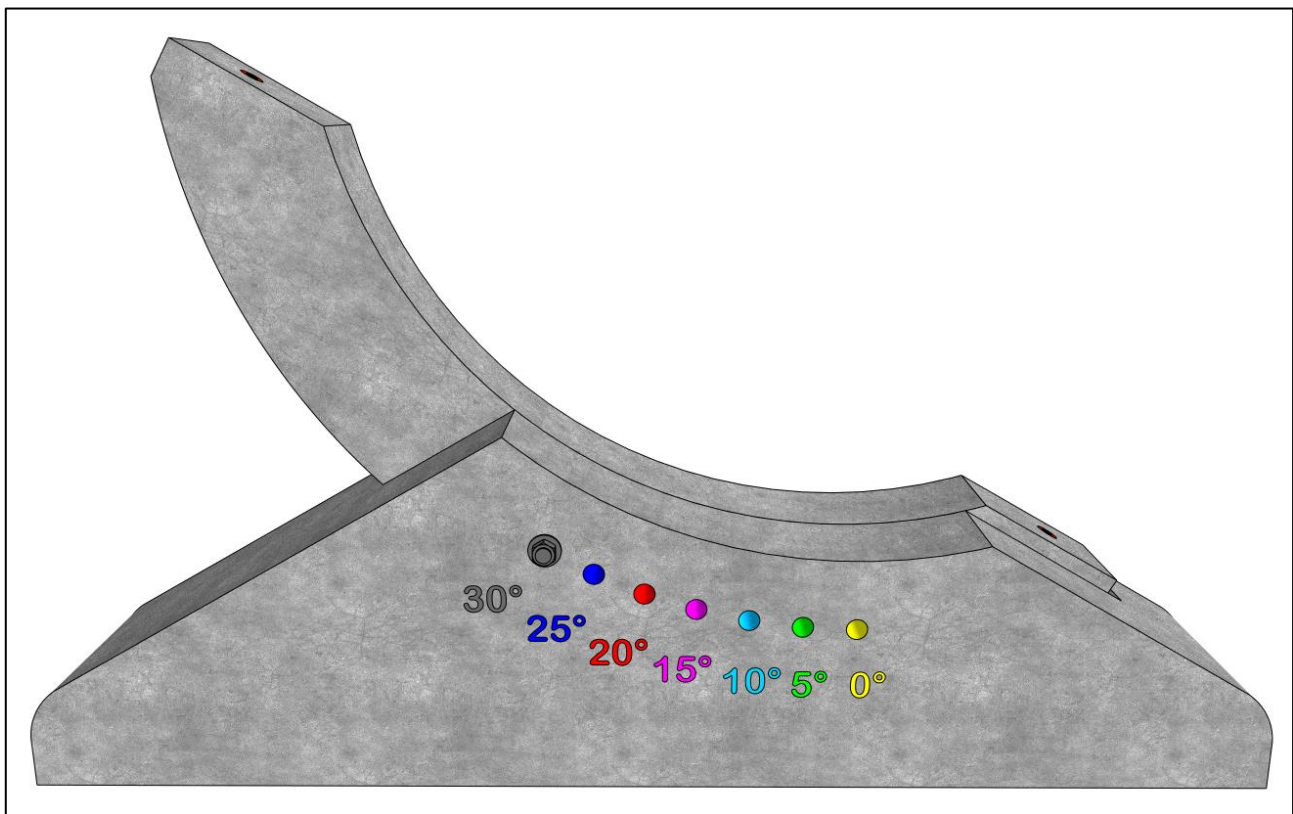
Use the 860 mm size to place the ballasts



(to speed up the assembly, you can use wooden joists as spacers)

Place the upper ballast with the desired inclination

0° - 5° - 10° - 15° - 20° - 30°



Insert the pin in correspondence with the holes on the ballast with the desired inclination and close the bolts.



For every ballast the following accessories are included:



N° 01 – BOLT M10X180mm



N° 02 – WASHERS



N° 01 – NUTS

Fix the photovoltaic modules with intermediate and terminals clamps on the special threaded stainless steel M8X30mm bushings on the upper ballast.

IMPORTANT NOTE:

Before screwing the M8 bolts, spray some spray grease on the ballast bushings

As they're both made of stainless steel, M8 threads tighten and are then impossible to unscrew.



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